

# Acknowledgments

## Acknowledgements

The Crown Estate would like to thank those involved in the production of this report, including:

Pages 6/9/12/13/14 & 15 The Crown Estate Commissioners and Senior Management Team, photographed by Ben Rice.  
Pages 18/19 Gerald Goucher on his farm at Croxton Hall, Thetford, photographed by Phil Starling.

Pages 20/21 Crown Estate staff training session, photographed by Michael Austen.

Pages 22/23 Gary Dowdeswell, of the Victoria Park Housing Office and Theresa Roomaney and her son, Crown Estate tenants, photographed by Ben Rice.

Pages 24/25 Ron Davies of Regent Street Direct and Isabelle Boutiche of Hobbs, photographed by Ben Rice.

Page 26/27 Julie Satchell, Archaeological Officer, Hampshire & Wight Trust for Maritime Archaeology, photographed by Ben Rice.

Designed and produced by College Design +44 (0)20 7457 2020.

Editorial assistance David Wilford.

## Printed Version of the Report

The hard-copy of the report was printed by Royle Corporate Print, one of the most environmentally friendly printers in the UK. Under the framework of ISO 14001 a structured approach is taken to measure, improve and audit their environmental status on an ongoing basis. The main environmental areas targeted for continual reduction arise from the use of solvents, energy consumption and waste generation.

The printing inks and varnishes used in the report contained the maximum amount of renewable vegetable oil based raw material. They combine with hard resins that also have their origins in natural materials. They contain no heavy metal or toxic products and offer greater recycling possibilities than standard inks.

The material used in the report is Revive Uncoated and Revive Silk and manufactured by a paper mill with ISO 14001 accreditation. The material is fully recyclable and biodegradable and meets the National Association of Paper Merchants (NAPM) recycling standards.

Revive Uncoated is made from a minimum 80% de-inked post-consumer waste and 20% mill broke (mill broke is the term given to describe paper waste arising from the papermaking process) and is ECF (Elemental Chlorine Free). The virgin pulp is sourced from sustainable forests.

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