

# Acknowledgements

## Image acknowledgements

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### Octagon Developments

(Page 22)

### David Penman

(Page 25)

### Steve Linford

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## Cover material

The material used is Imagine which is fully recyclable and biodegradable. It is ECF (Elemental Chlorine Free) and produced by a paper mill with ISO 14001 accreditation. It has been made using virgin pulp, from sustainable forests.

## Pages 1-28

The material used in this section of the report is Mega Matt. It includes 50% recycled content and 50% TCF (Totally Chlorine Free) virgin fibre, from sustainable forests. It is also manufactured from a paper mill with ISO 14001 accreditation.

## Pages 29-56

The material used in this section of the report is Essential Offset which is manufactured by a paper mill accredited with ISO 14001. The pulp used in the manufacture of this paper is bleached without the use of chlorine – TCF (Totally Chlorine Free). As with all the papers used in this report, it is fully recyclable and biodegradable.

## Manufacturing process

Printed by Royle Corporate Print, one of the most environmentally friendly printers in the UK. Under the framework of ISO 14001 a structured approach is taken to measure, improve and audit their environmental status on an ongoing basis. The main environmental areas targeted for continual reduction arise from the use of solvents, energy consumption and waste generation.

By not laminating the cover we have saved 13.5 kg of polypropylene.

## Printing inks

The printing inks used in this report contain the maximum amount of renewable vegetable oil based raw material. They combine with hard resins that also have their origins in natural materials. They contain no heavy metals or toxic products and offer greater recycling possibilities than standard inks.

## What is ISO 14000?

ISO 14000 is a series of international standards on environmental management. It provides a framework for the development of an environmental management system and the supporting audit programme.

The main thrust for its development came as a result of the Rio Summit on the Environment held in 1992.

## The History of ISO 14000

As a number of national standards emerged (BS 7750 being the first), the International Organization for Standardisation (ISO) created a group to investigate how such standards might benefit business and industry. As a result this group recommended that an ISO committee be created to create an international standard.

## What is ISO 14001?

ISO 14001 is the corner stone standard of the ISO 14000 series. It specifies a framework of control for an Environmental Management System against which an organization can be certified by a third party.



Elemental Chlorine Free



Fully recyclable and biodegradable



Totally Chlorine Free



Wood Fibre from sustainable forests



National Association of Paper Merchants



European Paper Merchants Association

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